

ABSTRACT

An uncured end-sealing material 50 is applied to each liquid crystal injection port 40a of a rectangular panel 40, a portion 50b of the end-sealing material 50 bleeding outside the contour of the rectangular panel 40 is removed by an absorbing method, a wiping method or a troweling method before the end-sealing material 50 cures, and then the end-sealing material 50 is allowed to cure.